

## EXPRESS MAIL CERTIFICATE

Date 2/14/02 Label No. 67723614Us

I hereby certify that, on the date indicated above, this paper or fee was deposited with the U.S. Postal Service & that it was addressed for delivery to the Assistant Commissioner for Patents, Washington, DC 20231 by "Express Mail Post Office to Addressee" service.

MULTI-FUNCTIONAL ACTUATOR

Name (Print) DB PeckSignature DB Peck

## BACKGROUND OF THE INVENTION

Field of the Invention

5 In general, a multi-functional actuator functions to output an electrically or electronically received voice signal or a previously inputted bell or melody as an audible sound, or a vibration signal as a call-incoming signal. Such a function of the multi-functional actuator has been used in  
10 mobile communication devices such as a mobile telephone, a pager and so on, however, since the mobile communication devices are required to be carried always or used in a crowded place, the mobile communication devices can be impacted, i.e., dropped or collided into a hard object regardless of the intention of a  
15 user so that deformation can be caused to an internal structure thereof.

Therefore, necessity is increasing for a multi-functional actuator with a structure which can withstand such an unexpected impact.

20 Description of the related Art

A typical multi-functional actuator used in the mobile communication devices has a configuration as shown in Fig. 1, and is comprised of a housing 8 having an internal space and grooves in the inner side; a diaphragm 1 with an outer end fixed  
25 to the upper end of the housing 8; a voice coil 2 fixed to the

lower end of the diaphragm 8; a vertically magnetized magnet 4; an upper yoke 3 and a lower yoke 5 attached to the magnet 4 for defining a magnetic system together with the magnet; a weight 6 for defining a vibrating body; a plurality of leaf springs 7 and 9 fixed in the grooves of the housing 8; and a vibration-generating coil 10 installed on the grill in the housing 8 for generating vibration by using a magnetic flux formed in the magnetic system.

In this case, if the mutual position and assembled condition of those components are deformed by an external impact or disturbance, the multi-functional actuator cannot perform its own function.

Therefore, components used in a mobile communication terminal such as a mobile telephone and a pager are dropped in various angles and directions as a preliminary test, and the multi-functional actuator also undergoes a test like this.

In this test, a jig is used in order to apply impacts to the multi-functional actuator as an object article of the test from certain heights, and the article is repeatedly dropped for several times with upper, lower and lateral surfaces facing downward. Here, an opposed dropping surface is adopted as a sheet iron which is made of a hard material so as to generally apply an impact to the article.

When article conditions before and after dropping are inspected in such a test, the typical multi-functional actuator

of the prior art shows most of the deformation between the housing 8 and the leaf spring 7 when dropped with the side-surface facing downward, which is caused by a rotational moment M generated along the circumferential direction in spiral shape. Fig. 2 shows a rotational moment like this.

Fig. 3 shows a shape of a general leaf spring, which is fixedly supported by the grooves provided in the inner side of the housing. Here, the leaf spring serves to support the weight and determine the natural frequency of a system together with the mass of the weight thereby influencing the generation of sound and vibration according to an input excitation frequency.

In other words, it is required that the values of the mass m and the spring constant k should not be varied, which are important factors in determining the natural frequency of the system.

#### **SUMMARY OF THE INVENTION**

Accordingly, the present invention has been proposed to solve the foregoing problems of the prior art, and it an object of the invention to fix the position of a vibration mass within a multi-functional actuator and thus prevent variation in features of a leaf spring which has an elastic modulus as a factor for determining the natural frequency of a system together with the mass when the mass is under rotation.

Therefore, the present invention provides a structure

that can prevent deformation of the leaf spring, so as to avoid reliability degradation of the actuator used in a mobile communication terminal and improve vibration features thereof.

#### **BRIEF DESCRIPTION OF THE DRAWINGS**

5        Fig. 1 is a sectional view for illustrating an example of a multi-functional actuator of the prior art;

      Fig. 2 shows a moment acting along a dropping direction of a typical actuator;

      Fig. 3 shows a typical leaf spring;

10       Fig. 4 is a sectional view of a multi-functional actuator according to the first embodiment of the invention;

      Figs. 5 and 6 are perspective views of leaf springs of the invention;

      Fig. 7 is a sectional view of a multi-functional actuator  
15 according to the second embodiment of the invention;

      Figs. 8 and 9 are conceptual view for modeling an external force acting on a leaf spring;

      Fig. 10 shows a waved shaped portion of curvature of a leaf spring of the invention;

20       Fig. 11 shows a pointed shaped portion of curvature of a leaf spring of the invention;

      Figs. 12 and 13 respectively show a portion of curvature flexed in a outer circumferential portion in an elastic portion of a leaf spring of the invention;

25       Fig. 14 shows a twisted portion due to twisting of a leaf

spring;

Fig. 15 is a sectional view of a multi-functional actuator according to the third embodiment of the invention; and

Fig. 16 is a sectional view of a multi-functional actuator according to the fourth embodiment of the invention.

#### DESCRIPTION OF THE PREFERRED EMBODIMENT

In order to obtain the foregoing object, a multi-functional actuator according to the invention is comprised of a housing having an internal space and grooves in the inner side; a sound-generating diaphragm with an outer end fixed to the upper end of the housing; a voice coil fixed to the bottom of the diaphragm; a vertically magnetized magnet; an upper plate attached to the magnet for forming a magnet circuit; an upper yoke and a lower yoke for forming the magnetic circuit together with the magnet; a weight for defining a vibration body; at least one leaf spring fixed into the grooves of the housing and having portions of curvature; and a vibrating coil arranged on a grill for generating vibration using a magnetic flux formed in a magnetic system.

Hereinafter, detailed description will be made about embodiments of the invention in reference to the accompanying drawings.

As shown in Fig. 4, the multi-functional actuator of the invention comprises a housing 108 having an internal space and grooves in the inner side; a sound-generating diaphragm 101 with

an outer end fixed to the upper end of the housing 108; a voice coil 102 fixed to the bottom of the diaphragm 101; a vertically magnetized magnet 104; an upper yoke 103 and a lower yoke 105 attached to the magnet 104 for forming a magnet circuit together with the magnet 104; a weight 106 for defining a vibration body; leaf springs 107 and 109 fixed into the grooves of the housing 108 and having portions of curvature; and a vibrating coil 110 installed in the housing 108 for generating vibration using the magnetic flux formed in the magnetic system.

In particular, as shown in Fig. 5, the invention provides portions of curvature in outer portions in an elastic portion of the leaf springs as a preferred embodiment, since the bends at portions for mainly exerting an elastic force enable effective endurance against a moment.

Further, the springs of the invention are characterized in having portions of curvature in the circumferential direction, which also enables effective endurance against the moment. The springs can have at least one of the foregoing portions of curvature, and alternatively in plural number along the circumferential direction of the spiral springs.

Fig. 5 shows one bend existing in an elastic portion of the spring, and Fig. 6 shows two portions of curvature existing in the elastic portion of the spring.

While Fig. 4 shows the multi-functional actuator having the pair of leaf springs in upper and lower ones according to

20420442001

the first embodiment of the invention, Fig. 7 shows another multi-functional actuator having a single leaf spring according to the second embodiment of the invention, in which portions of curvature of the leaf spring in the second embodiment has the configuration shown in Figs. 5 and 6 as those of the leaf springs in the first embodiment. In other words, the portion of curvature is provided in single number or plural number in the circumferential direction in portions for exerting an elastic force in outer portions of the spiral-shaped spring (hereinafter will be referred to as 'elastic portion' and also called as leg of spring).

Hereinafter detailed description will be made about the operations of the embodiments in reference to Fig. 4.

When a high-frequency of AC current is externally applied through a lead line (not shown) to the voice coil 102 in the magnetic system constituted by the upper plate 103, the vertically magnetized magnet 104 and the yoke 105, an electromagnetic force is generated to cause a vertical motion to the voice coil 102, in which the diaphragm 101 attached to the one end of the voice coil 102 is minutely vibrated while generating sound.

Also, when an AC current is applied to the vibration-generating coil 110 placed on the grill 111 at the bottom of the housing 108, the magnetic flux leaking from the magnetic system constituted by the magnet 104 and yokes 103,

105 generates attractive and repulsive forces to vibrate the  
vibration mass including the weight 106. Such vibration is  
transferred to the housing 108 through the leaf springs 107 and  
109 which are separately connected in the upper and lower  
5 positions.

In order to prevent vibration features influenced by the  
mass and spring constant from being varied by an external impact  
or pressure which are abruptly applied in such a  
multi-functional actuator, the embodiments of the invention  
10 provides the leaf spring surface with the bends, which enables  
endurance against the rotational moment in the peripheral  
direction and against an impact caused by dropping of the leaf  
spring.

The portions of curvature existing as above in the elastic  
15 portions in the outer portions of the spiral portions of the  
leaf spring exert the elastic force to prevent deformation by  
the rotational moment  $M$  of the spring, which can be observed  
through an experiment by a simple modeling of a common  
cantilever as follows.

20 The rotational moment  $M$  in the actuator of the invention  
acts as an external force  $P$  to the spring end, and is decomposed  
into a horizontal force  $P_x$  of a horizontal component and a  
vertical force  $P_y$  of a vertical component, which are modeled  
as can be seen in Figs. 8 and 9.

25 Fig. 8 shows a modeled leaf spring of the prior art



structure. When the external force  $P$  is applied to a leaf spring, the leaf spring exerts an elastic force against only the force  $P_y$ , a vertical component of the external force  $P$ , but it is deformed by the force  $P_x$ , a horizontal component of the external force  $P$ . Meanwhile, if the spring is provided with the bends as shown in Fig. 9, the leaf spring can exert an elastic force against said horizontal component  $P_x$  as well as the vertical component  $P_y$ , so that a deformation of the spring is prevented. It is because a restoring force due to an elastic force is increased.

The portion of curvature can be realized in various shapes in the invention. For example, a curve that the portion of curvature makes in a plane defined by the x-axis and the y-axis shown in Fig. 9 can be sinusoidal function as a wave form, shown in Fig. 10. Also it can be executed in the curve of a sharp shape, shown in Fig. 11.

Further, the portion of curvature can be obtained as shown in Figs. 12 and 13 characterized in that an outer circumferential portion in the leaf spring is bent in a radial direction, in which the bending portion and the adjacent right and left ends are smoothly shaped or linearly shaped with edges. Figs 12 and 13 respectively show that the shape of the bending is smoothly shaped or linearly shaped with edges.

In addition to the portion of curvature due to bending on the same plane as shown above, the spring can be realized

in such a fashion, like a möbius band, that a portion of the spring surface facing upward is twisted in respect to the elastic portion so that the facing direction of the surface is varied thereby defining a twisting portion. In particular, the twisting portion allows a more stable function of the spring to be expected to absorb a force in the z-direction as shown in Fig. 9.

Fig. 14 shows the portion of curvature twisted according to the invention.

Hereinafter further various embodiment of the invention is described.

The multi-functional actuator according to a third embodiment of the invention is comprised of a housing having an internal space in the inner side; a coil installed in said housing; a magnet; a yoke for forming the magnetic circuit together with said magnet; and at least one leaf spring fixed in the housing and having a portion of curvature.

Fig. 15 is a sectional view of a multi-functional actuator according to the third embodiment of the invention. Herein after detailed description will be made about the operations of the third embodiment in reference to Fig. 15.

When a high-frequency of AC current is externally applied through a lead line (not shown) to the coil 302 in the magnetic system constituted by the upper yoke 303, the magnetized magnet 304 and the lower yoke 305, an electromagnetic force is

generated to cause a vertical motion to the coil 302, in which the coil 302 is minutely vibrated while generating sound.

Also, when a low-frequency of AC current is applied, the coil 302 in the magnetic system constituted by the magnetized magnet 304, the upper yoke 303 and the lower yoke 305 is vibrating and this vibration is transmitted to a supporting body 301 by the leaf spring 307 connected to the housing.

In order to prevent vibration features influenced by the mass and spring constant from being varied by an external impact or pressure which are abruptly applied in such a multi-functional actuator, the embodiments of the invention provides the leaf spring surface with the bends, which enables endurance against the rotational moment in the peripheral direction and against an impact caused by dropping of the leaf spring.

The portion of curvature of the leaf spring in the third embodiment of the multi-functional actuator according to the invention is located in the elastic portions in the outer portions of the portions of the leaf spring, therefore, an advanced elastic force can be exerted by the portion of curvature of the leaf spring so that a deformation due to a rotational moment is prevented, as described above the first and second embodiments.

Also, the portion of curvature of the leaf spring is located in the circumferential direction and can be embodied

in various types, as described above the first and second embodiments.

Therefore, the portion of curvature of the leaf spring can be a bending portion or a twisting portion.

5 If the portion of curvature of the leaf spring is a bending portion, said bending portion can be waved or sharp shaped, as described above the first and second embodiments. Therefore repeated description is emitted in the invention.

204280742082001  
10 The bending portion of the leaf spring is radially bent in an outer circumferential portion of said leaf spring, and smoothly shaped at the bending portion and the adjacent right and left ends. And also, said bending portion of the leaf spring is radially bent in an outer circumferential portion of said leaf spring, and linearly shaped at the bending portion and the  
15 adjacent right and left ends. These features are similar to the first and second embodiments. Therefore repeated description is emitted in the invention.

A multi-functional actuator according to a fourth embodiment of the invention can be comprised of a housing having  
20 an internal space in the inner side; a sound-generating diaphragm with an outer end fixed to the upper end of said housing; a coil fixed to the bottom of said diaphragm; a magnet; a yoke for forming the magnetic circuit together with said magnet; and at least one leaf spring fixed in the housing and  
25 having a portion of curvature.

Fig. 16 shows a sectional view of a multi-functional actuator according to the fourth embodiment of the invention.

Herein after detailed description will be made about the operations of the fourth embodiment in reference to Fig. 16.

5 When a high-frequency of AC current is externally applied through a lead line (not shown) to the coil 402 in the magnetic system constituted by the upper yoke 403, the magnetized magnet 404 and the lower yoke 405, an electromagnetic force is generated to cause a vertical motion to the coil 402, in which  
10 the diaphragm 401 attached to the end of the coil 402 is minutely vibrated while generating sound.

Also, when a low-frequency of AC current is applied, the magnetic flux leaking from the magnetic system constituted by the magnet 404 and yokes 403, 405 generates attractive and  
15 repulsive forces to vibrate the vibration mass including the weight 406. Such vibration is transferred to the housing 108 through the leaf springs 407 and 409, which are separately connected in the upper and lower positions.

In order to prevent vibration features influenced by the  
20 mass and spring constant from being varied by an external impact or pressure which are abruptly applied in such a multi-functional actuator, the embodiments of the invention provides the leaf spring surface with the bends, which enables endurance against the rotational moment in the peripheral  
25 direction and against an impact caused by dropping of the leaf

spring.

Also, a portion of curvature of the leaf spring in the fourth embodiment of the multi-functional actuator according to the invention is located in the elastic portions in the outer portions of the portions of the leaf spring, therefore, an advanced elastic force can be exerted by the portion of curvature of the leaf spring so that a deformation due to a rotational moment is prevented, as described above embodiments.

The portion of curvature of the leaf spring in a fourth embodiment of the multi-functional actuator according to the invention can be executed in various types, as above embodiments. Therefore repeated description is omitted in the invention.

The invention provides a structure that can prevent reliability degradation and maintain the vibration features of the inner leaf spring against any abrupt impact or force externally applied to the multi-functional actuator thereby enhancing reliability of the actuator in use for mobile communication terminals.

It should be understood that the foregoing structure is only by way of example in embodying the invention and that numerous variations and modification may be made by those skilled in the art from the scope and basic spirit of the invention described in the claims of the invention.